

Backward Traceability



Report generated on 11:02:30 Mon 24 Aug 2020

Formula	R100	Produced Qty	1080.000 lb
Description	Bakery Style Buns (Bulk Mix)		
Version	7	Scheduled Qty	1081.000 lb
Batch No.	50001466	Start Date/Time	08/24/2020 10:52:35
Job Number	082420-0009	End Date/Time	08/24/2020 11:01:26
Batch Reference		Batch Time	00:08:05
Production Location	Main Manufacturing	Stock Location	GEN
Created By	SG User	Status	Completed
Accuracy	99.91%	Standard Cost	\$790.38
Expiry Date	08/24/2021	Custom Lot #	

Step Type	Target Qty	Quantity	Lot #	Bag #	User	Terminal	Date/Time	Std.	Act.
Commodity : I024 (Silo Flour)									
Bulk Dispense	800.000 lb	799.000 lb	10001185		SG User	FPTerminal	08/24/2020 10:56:05	\$719.10	\$719.10
	800.000 lb	799.000 lb							\$719.10
Commodity : I005 (Water)									
Bulk Dispense	225.000 lb	225.000 lb			SG User	FPTerminal	08/24/2020 10:56:35	\$0.00	\$0.00
	225.000 lb	225.000 lb							\$0.00
Commodity : R001 (Bakery Style Buns (Hand Adds))									
Submix	56.000 lb	56.000 lb	50001465		SG User	FPTerminal	08/24/2020 10:59:04	\$71.28	\$71.12
	56.000 lb	56.000 lb							\$71.12
Question :	SOP3 - Do you wish to add rework to this batch?								
Answer :	First Production Batch				SG User	FPTerminal	08/24/2020 10:59:44		
Question :	SOP2 - Turn mixer on low speed for 60 seconds								
Answer :	OK				SG User	FPTerminal	08/24/2020 11:00:20		
Question :	SOP1 - Turn mixer on high speed for 60 seconds								
Answer :	OK				SG User	FPTerminal	08/24/2020 11:00:55		
Question :	Record Dough Temperature								
Answer :	66 - 70F				SG User	FPTerminal	08/24/2020 11:01:26		
Total	1081.000 lb	1080.000 lb							
								Actual Lot Cost	\$790.22
								Standard Cost	\$790.38
								Difference	-\$0.16

Submix of 50001466

Formula	R001	Produced Qty	56.000 lb
Description	Bakery Style Buns (Hand Adds)		
Version	172	Scheduled Qty	56.000 lb
Batch No.	50001465	Start Date/Time	08/24/2020 10:51:40
Job Number	082420-0009	End Date/Time	08/24/2020 10:52:19
Batch Reference		Batch Time	00:00:36
Production Location	Main Manufacturing	Stock Location	GEN
Created By	SG User	Status	Completed
Accuracy	100.00%	Standard Cost	\$71.30
Expiry Date	08/24/2021	Custom Lot #	

Step Type	Target Qty	Quantity	Lot #	Bag #	User	Terminal	Date/Time	Std.	Act.
Question :	CCP1 - Is the area clean and free of hazardous materials?								
Answer :	Yes				SG User	FPTerminal	08/24/2020 10:51:52		

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<u>Step Type</u>	<u>Target Qty</u>	<u>Quantity</u>	<u>Lot #</u>	<u>Bag #</u>	<u>User</u>	<u>Terminal</u>	<u>Date/Time</u>	<u>Std.</u>	<u>Act.</u>
Commodity : I001 (Flour)									
Weigh	1.200 lb	1.200 lb	10001097		SG User	FPTerminal	08/24/2020 10:52:01	\$1.32	\$1.32
	1.200 lb	1.200 lb	100.00%						\$1.32
Commodity : I004 (Yeast)									
Weigh	1.500 lb	1.490 lb	10001117		SG User	FPTerminal	08/24/2020 10:52:05	\$3.28	\$3.28
	1.500 lb	1.490 lb	99.33%						\$3.28
Commodity : I007 (Cal-Pro)									
Weigh	0.900 lb	0.910 lb	10001038		SG User	FPTerminal	08/24/2020 10:52:10	\$3.82	\$3.82
	0.900 lb	0.910 lb	101.11%						\$3.82
Commodity : I002 (Sugar)									
Weigh	52.400 lb	50.000 lb	10001115		SG User	FPTerminal	08/24/2020 10:52:14	\$60.00	\$60.00
Weigh	52.400 lb	2.400 lb	10001115		SG User	FPTerminal	08/24/2020 10:52:19	\$2.88	\$2.88
	52.400 lb	52.400 lb	100.00%						\$62.88
Total	56.000 lb	56.000 lb	100.00%						
						Actual Lot Cost			\$71.30
						Standard Cost			\$71.30
						Difference			\$0.00